











www.woodenergysolutions.com

At Wood Energy Solutions (WES) we are passionate about wood as a source of heating. As the most experienced and largest dedicated biomass boiler manufacturer in Britain & Ireland we take great pride in the craftmanship of our boilers. WES manufactures an outstanding range of biomass boilers under the E-COMPACT Label.

The principle of wood gasification

The gasification of wood and as a result the production of wood gas, is a thero-chemical, multi-stage transformation process, similar to wood combustion. As opposed to combustion however, the gasification process is interrupted intentionally in order to get not only carbon dioxide and water but also combustible gas, which is then transformed into electricity and heat by a gas engine.

The gasifier is fuelled by natural untreated wood chip. Via twin-flap lock, the wood chip is transported by the stoker auger into the reformer. Inside the reformer, the wood is gasified in a downstream procedure consisting of the following stages:

- Drying (up to ~ 200 °C)
- Pyrolysis (~ 200 °C to 600 °C)
- Oxidation (up to ~ 1200 °C)
- Reduction (~ 900 °C)

During the pyrolysis stage, chemical products (such as tar, coke, CO, C02, H2, CH4) are created and partially burnt or cracked in the oxidation zone. In the reduction zone, the wood chip is finally transformed into low-tar wood gas, thanks to the highly developed reformer design and sophisticated controls.



The wood gas is cooled down in a tubular water/gas heat exchanger to 110 °C and dry-cleaned in a fabric filter with mechanical cleaning. The residual coal and ash is transported by transfer augers from the gas filter, through an ash-lock and into the ash container. The cooled and cleaned wood gas is then injected into the gas control line of the engine. The heat from engine-cooling, flue gas and wood gas heat exchanger is recovered and transferred to the heating network. During the starting process, the lower quality gas is burnt-off automatically with a gas flare positioned right after the reformer.

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Fixed bed gasifier CHP

Operating Principle:

The WES gasifier is an autotherm fixed bed downstream gasifier. The diagram below shows the operating principle of downstream gasification:



Scope of Supply:

a) Pre-commissioned container solution







Fixed bed gasifier CHP

Advantages

- Compact and maintenance-friendly design
- Fully automatic operation
- Dry gas cleaning no condensate
- Modern and robust industry engine (high efficiency)
- Ignition of gas engine with wood gas: No secondary fuel required No engine start with generator
- European Quality Product

- WES is System supplier: heating boilers, wood gasifier, fuel feed & transfer systems
- High coverage with service & maintenance
 network
- Existing TÜV concept for authorities (emissions, machinery safety, noise, explosion safety, process technology,...)
- Container solution is pre-commissioned and ready-to-go



Back Pressure Steam Turbine Generator Specification					
Model	Rated Power (kW)	Inlet Stream Parameter		Exhaust Pressure	Pated Speed (r/min)
		Pressure (MPa)	Temperature (°C)	MPa(a)	Rateu Speeu (I/IIIII)
B1-3	1000-3000	0.9-4.9	260-435	0.1-1.6	3000
B3	3000	1.2-8.89	350-535	0.29-2.0	5600/3000
B4.5	4500	1.2-8.89	350-535	0.29-2.0	3000
B6	6000	1.2-8.89	350-535	0.29-2.0	3000
B7.5	7500	1.2-8.89	350-535	0.29-2.0	3000
B9	9000	1.2-8.89	350-535	0.29-2.0	3000

All illustrations intended as guide only! We reserve the right to make technical changes without prior notice. Errors and omissions expected.



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